

Date: Wednesday, 04/02/2009 3:52:52 PM
User: Linda Lacelle

Process

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 05070
Estimate Number : 13751
P.O. Number :
This Issue : 04/02/2009 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : R & D SM/MED FAB
Previous Run : 45068
Written By :
Checked & Approved By : MF 09-02-04
Comment : Est Rev:A 09-01-21 new issue DD verified by:EC

Part Number : 38-01
Drawing Number : D3879 PROTO
Project Number : N/A
Drawing Revision : PROTO
Material :
Due Date : 04/02/2009 Qty: 1 Um: Each

D3879-1
09-04-24

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 F60029 lexan grey



*0.125" thick
B 09-04-22*

MLEX5125 F6002904



Comment: Qty.: 7.2654 sf(s)/Unit Total : 7.2654 sf(s)

lexan grey

batch: *109455*

B 9-2-5

MAT NOT PULLED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3879

Dwg Rev: *PROTO*

Prog Rev: *TYPE*

B 9-2-5

1

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 9-2-6 **FOR ENGINEERING USE ONLY**

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



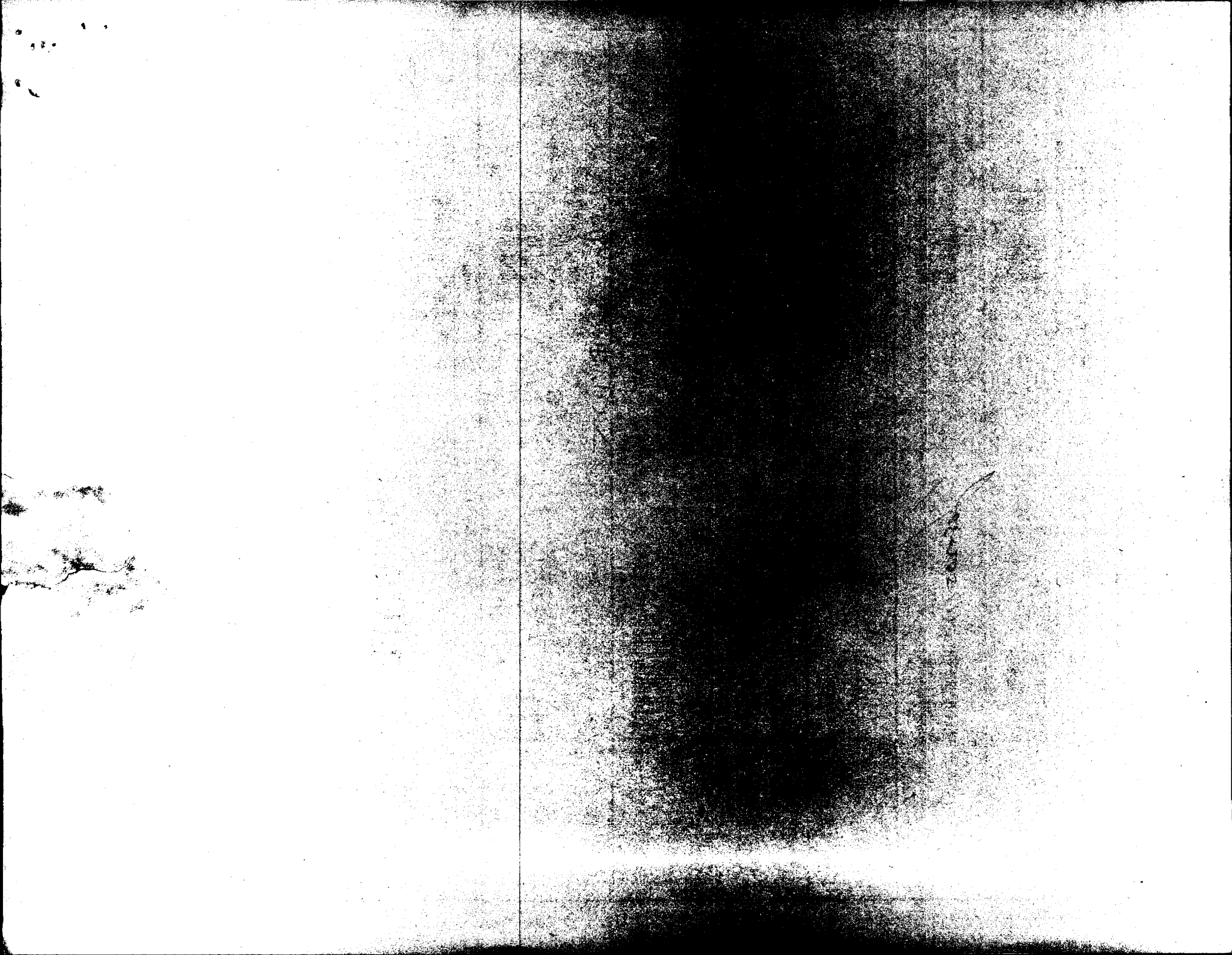
Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker, then Stock

Location: _____

Eng's use

B 09-04-21



Date: Wednesday, 04/02/2009 3:52:52 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CARGO WALL PROTECTOR

Job Number: 05070

Part Number: D38791

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



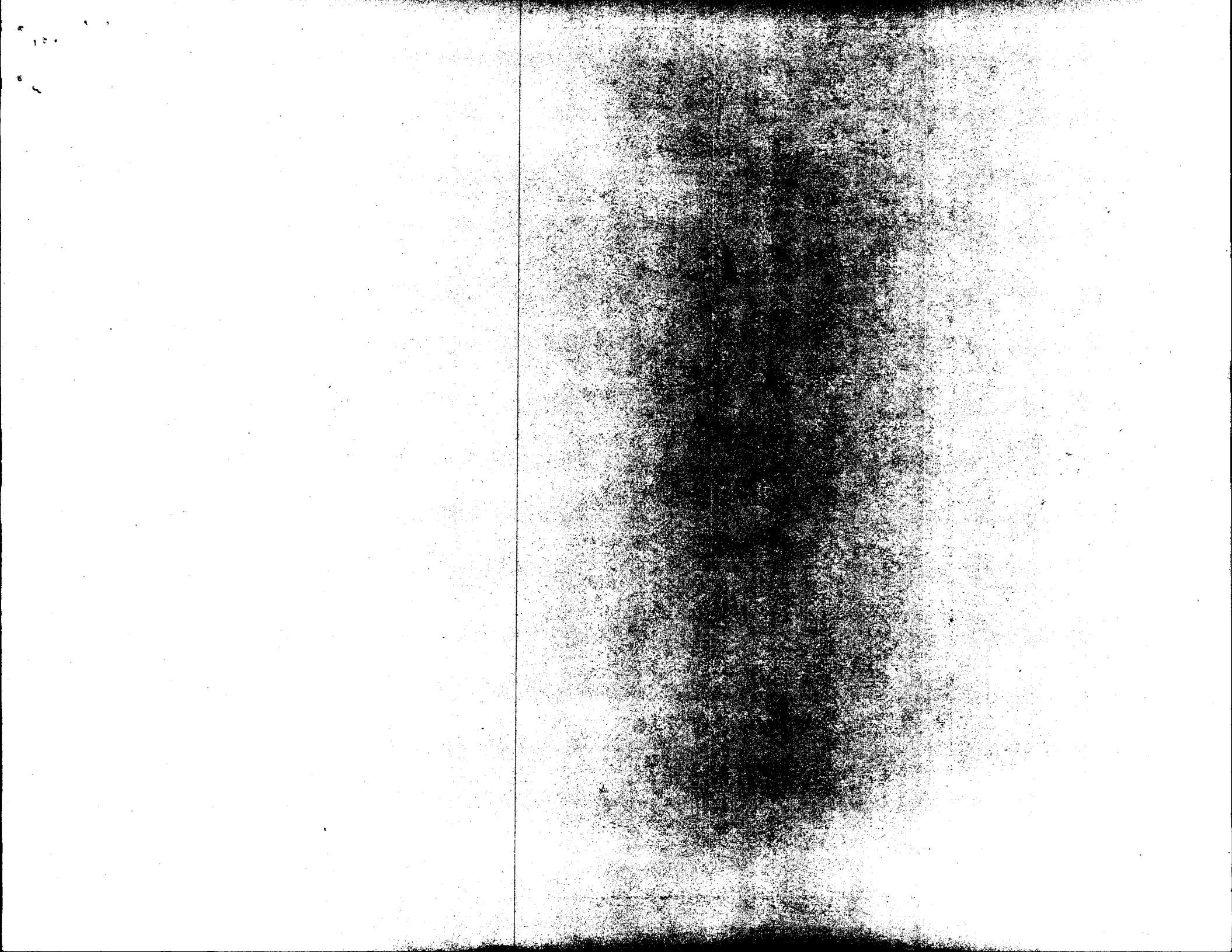
Comment: FINAL INSPECTION/W/O RELEASE

09.04.22 Prototype

Job Completion



*00276
mf 09-06-05*



PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: PS4 ~~D3878-1~~ and D3879-1

Job #: 00276

Date: 09.02.04

Product Name: Cargo Floor and Wall Protector

Requested By: PS4

Design Manager Approval: [Signature]

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3879-1		Cargo Wall Protector	09.02.04	N	09.02.06	Return parts to PH	<u>PS4</u>

DART AEROSPACE LTD	Work Order: 65070
Description: PANEL	Part Number: D3819-1
Inspection Dwg: D3819-1 Rev: PR070	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ ~~First Article~~ ☒ ~~Prototype~~

[illegible]

Measured by:	HB	Audited by:	[Signature]	Prototype Approval:	RA
Date:	9-2-5	Date:	09.02.05	Date:	09.04.15

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8

7

6

5

4

3

2

1

D

C

B

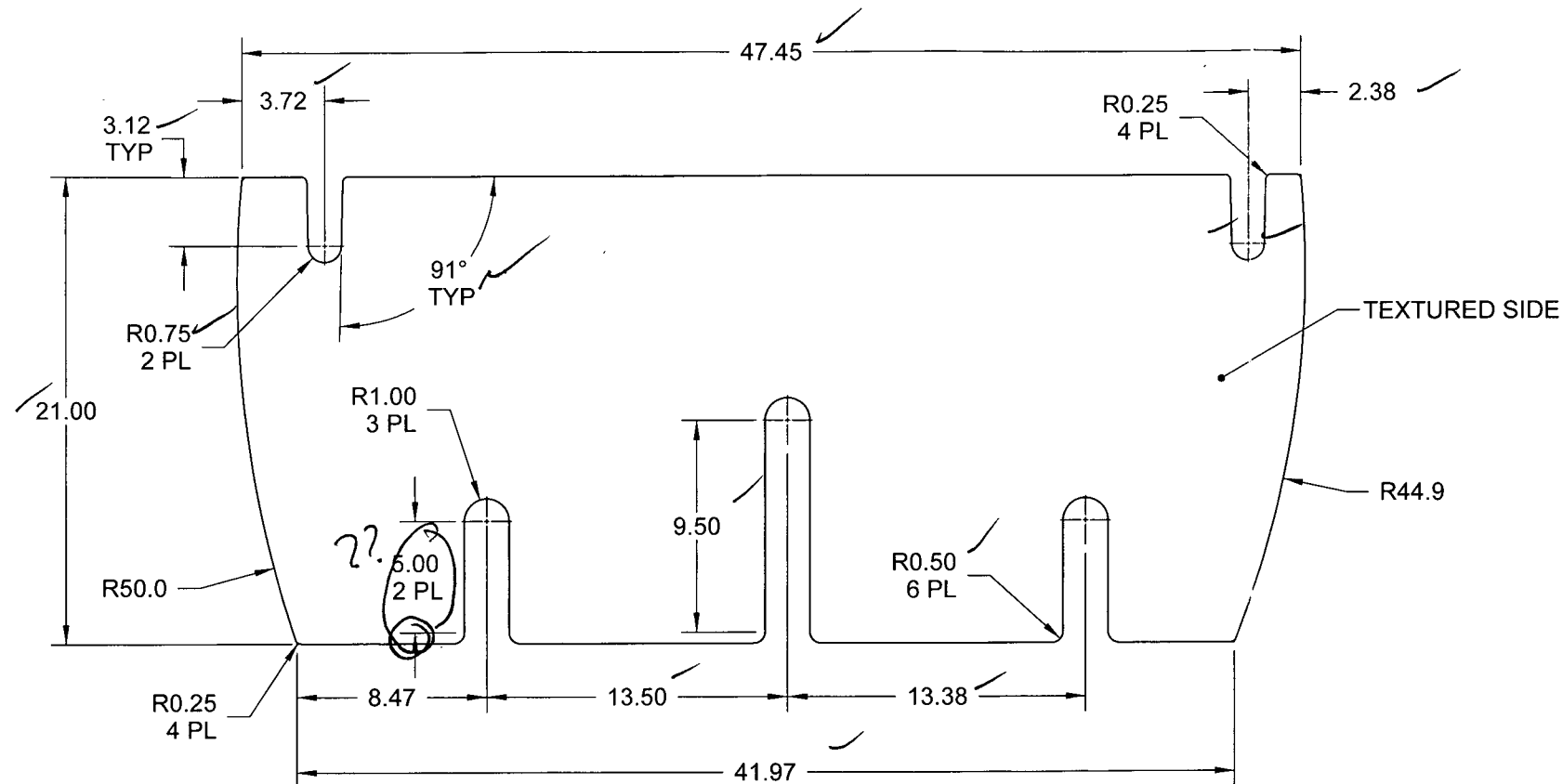
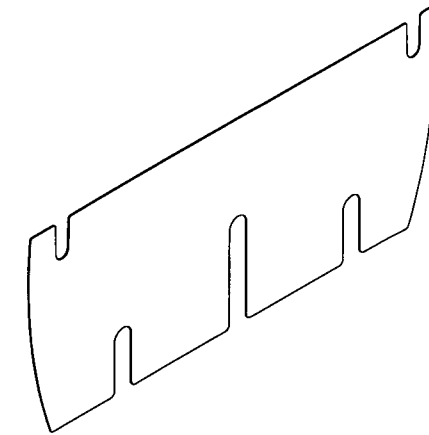
A

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


D3879-1 CARGO WALL PROTECTOR

SUPERSEDED
09.04.01
PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
09.02.04

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
(REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3879-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 4.81 lbs

A	NEW ISSUE	PH	09.02.04
REV.	DESCRIPTION		DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3879	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CARGO WALL PROTECTOR	NTS
DATE	09.02.04	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Receiving Report

Date: 8/7/09

Batch No: M19455

Supplier: SABIC

Dart P/O: 6373

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 08/07/09 N/A ☐
 Work Order N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date: 08/09/30

Received/Costing: RCR 9074

Initial: CZ

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

 *** IF YOU ARE NOT CURRENTLY RECEIVING OUR INVOICES ***
 *** VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL ***
 *** ADDRESS OR FAX NUMBER . FAX TO 905-789-3161 ***

RECEIVED SEP 30 2008

[Signature]

PLEASE Remit To: SABIC Polymersshapes 9150 Airport Road Brampton ON L6S 6G1
 Phn : (613)745-7043 Fax : (613)745-4291

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.



Purchase Order

Date Aug 19, 2008	Page 1
Purchase Order Number PO00006973	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

SABIC Polymershapes
9150 Airport Road
Brampton, ON L6S 6G1
Canada
Phone (800) -267-1575
Fax (613) 745-4291

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-GEP001	Aug 19, 2008	N30	Epic Express	Sep 16, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
2,592.0000 <i>New 2088</i>	MLEXS125F6002904	GE PLASTICS LEXAN SH <i>Comments:</i> F60029 LEXAN F6000 HEAVY HAIRCELL/COBB COLOR: 04 DARK GREY SABIC POLYMERSHAPES COLOR CODE: GY3778	9/16/2008	No	5.639062	sf	14,616.45
<div><div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div><div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div></div>							
Comments: <i>REVISED:</i> <i>4</i>		Tax Summary: GST 730.82 GSTME 0.00 GSTND 0.00		Less: included tax		0.00	
		Entered By: <i>CL</i> CLAVOIE		Subtotal		14,616.45	
		Approved By: <i>U</i>		Total tax		730.82	
				Total purchase order in CAD Dollars		15,347.27	

SABIC
POLYMER
PLASTICS

سابك
sabic

SABIC Polymershapes

1250 OLD INNES RD. 519 OTTAWA, ONT. K1B 5L3
TEL: 613 745 7043 FAX: 613 745 8163

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: 9/24/2008

YOUR PURCHASE ORDER : 6973

OUR SHIPPER NO: 1

LINE ITEM #: 1

QUANTITY: 84

DESCRIPTION: .125 X 48 X 96 F60029 GY3778 GREY 26122

*S
086963c*

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: FAR 25.853F1AI

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

Jon Caldwell

JON CALDWELL
BRANCH MANAGER

8 7 6 5 4 3 2 1

D

D

C

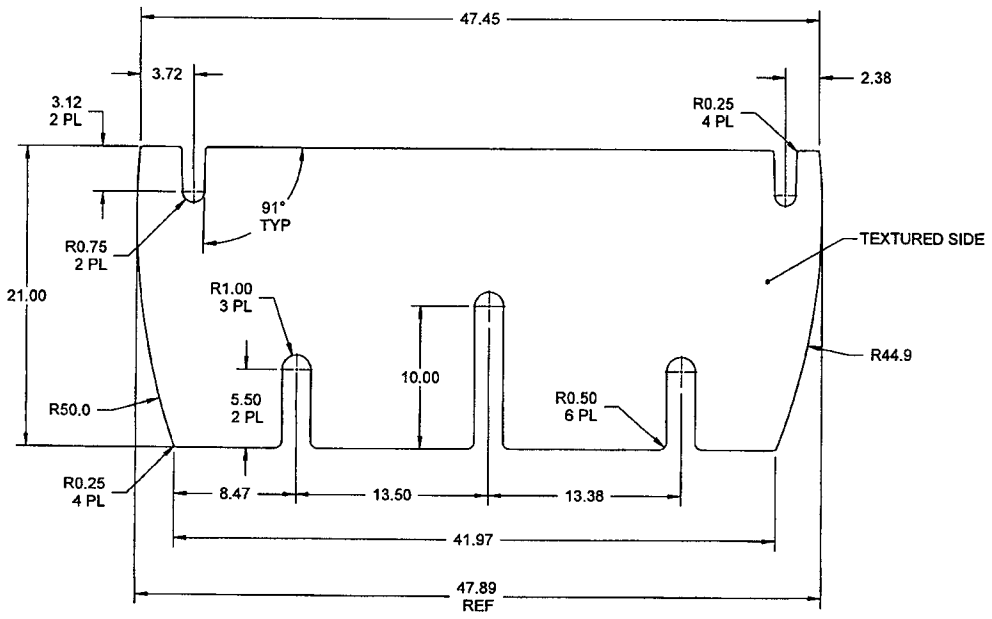
C

B

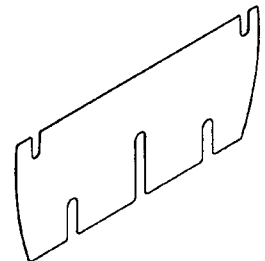
B

A

A



D3879-1 CARGO WALL PROTECTOR



W/0 05070
Prototype
09.04.21

NOTES:

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- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
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- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3879-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 4.81 lbs

A		NEW ISSUE		PH	09.02.04
REV.		DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	PH				
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.		D3879		SHEET 1 OF 1	
APPROVED		TITLE		SCALE	
DE APPR.		CARGO WALL PROTECTOR		NTS	
DATE	09.02.04	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			